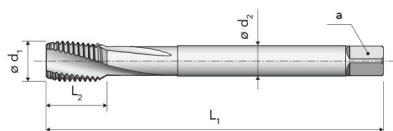


P30
NEUTROP30
TiNP30
TiH1BP30
TiH1

DIN 374



CAMPO D'IMPIEGO - VELOCITÀ DI TAGLIO m/min

ISO	MG	P30 NEUTRO	P30 TiN	P30 TiH1	BP30 TiH1
P	P.3	● 15-18	● 25-30	● 25-30	● 25-30
	P.4	● 12-15	● 20-25	● 20-25	● 20-25
	P.5	● 8-10	● 10-15	● 10-15	● 10-15
	P.6	● 3-5	● 5-10	● 5-10	● 5-10
	P.7	● 8-10	● 10-15	● 10-15	● 10-15
K	K.2	● 15-18	● 25-30	● 25-30	● 25-30
N	N.3	● 15-18	● 25-30	● 25-30	● 25-30
	N.6	● 15-18	● 25-30	● 25-30	● 25-30
	N.7	● 12-15	● 20-25	● 20-25	● 20-25
S	S.2	● 2-3		● 2-3	● 2-3
	S.4	● 2-3	● 2-3	● 2-3	● 2-3

6HX



6HX



6HX



6HX



Ød1	P	L1 js 16	L2	L3	Ød2 h9	a h12	z		P30 NEUTRO A...0305A1AA0	P30 TiN A...0305A1AD0	P30 TiH1 A...0305A1AH0	BP30 TiH1 A...0305M1AH0
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[-]	[mm]				
M 8	1	90	10	-	6	4,9	3	7	...08100...	...08100...	...08100...	
10	1	90	11	-	7	5,5	3	9	...10100...	...10100...	...10100...	
10	1,25	100	12	-	7	5,5	3	8,8	...10125...	...10125...	...10125...	...10125...
12	1,25	100	14	-	9	7	3	10,8	...12125...	...12125...	...12125...	...12125...
12	1,5	100	15	-	9	7	3	10,5	...12150...	...12150...	...12150...	...12150...
14	1,5	100	16	-	11	9	3	12,5	...14150...	...14150...	...14150...	...14150...
16	1,5	100	16	-	12	9	3	14,5	...16150...	...16150...	...16150...	...16150...
18	1,5	110	18	-	14	11	4	16,5	...18150...	...18150...	...18150...	...18150...
20	1,5	125	18	-	16	12	4	18,5	...20150...	...20150...	...20150...	...20150...